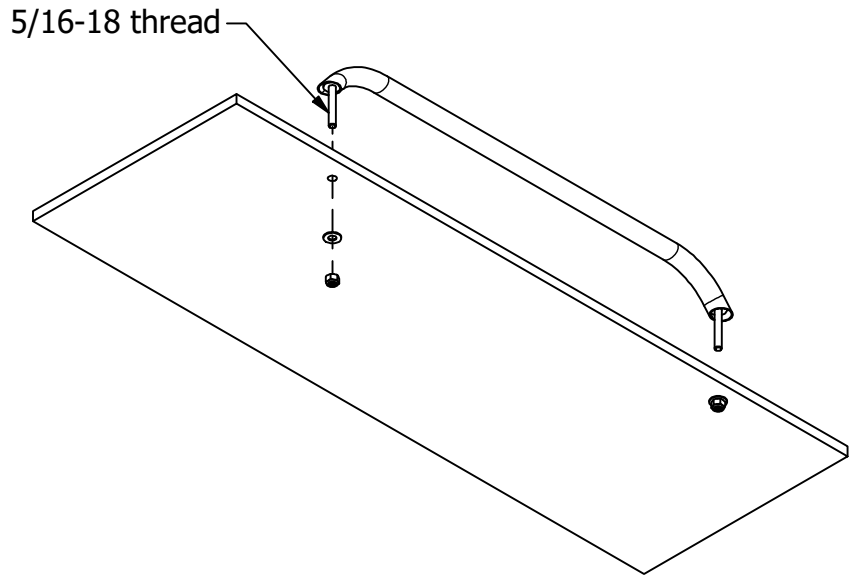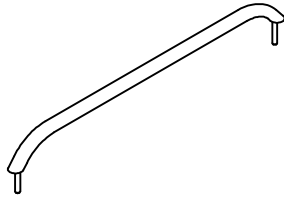# Installation Guide

7875S Stainless Oval Grab Rail

5/16-18 thread

Required Materials (not included)
- Safety glasses
- Drill and bits
- Masking tape
- Pencil
- Marine adhesive/sealant (3M 4200 or equivalent)
- 2X - 5/16 flat washers
- 2X - 5/16-18 hex nuts
- Clean rags

Instructions
1. Determine suitable mounting location on a flat surface up to 1-1/4" thick. **Additional reinforcement may be required.**
2. Position railing and mark fastener hole locations. Tip: Cover surface using masking tape and make reference marks to position and align the railing.
3. Predrill mounting holes appropriate for 5/16" studs. Any exposed core should be sealed to prevent water absorption. **Use caution with carbon steel tools around stainless hardware. Surface contamination can lead to the appearance of rust.**
4. Test fit railing to be sure fastener holes are aligned and final position is as desired.
5. Remove all masking tape and prepare installation surface as recommended per selected adhesive/sealant instructions.
6. Bed entire mounting surface so a small amount of sealant is squeezed from all sides as fasteners are tightened.
7. Clean up any excess sealant to leave a smooth joint between the railing and mounting surface.
8. Wipe down metal surfaces using Stainless Steel polish/protectant.